

**DECISION NOTICE**  
**THE LOCALISM ACT 2011 Section 88**

**Decision on the nomination of The Falcon Hotel The Square Fawley Hampshire SO45 1DD as an asset of community value.**

I, John Mascall, Executive Director of The District Council of New Forest, pursuant to delegated powers, have considered an application made by the Campaign for Real Ale – Southern Hampshire Branch to nominate The Falcon Hotel The Square Fawley SO45 1DD as an asset of community value. Having considered the application I have decided that the application should be accepted for the following reasons:

In the opinion of the local authority, the actual current use of the Property or other land that is not an ancillary use furthers the social wellbeing or social interests of the local community, and it is realistic to think that there can continue to be non-ancillary use of the building or other land which will further (whether or not in the same way) the social wellbeing or social interests of the local community.

It therefore meets the criteria set out in the Localism Act 2011 to be eligible for listing.

Signed J F MASCALL

John Mascall  
Executive Director

Dated: 20.10.15